

SECTION 505

Stairway riser forms shall be removed and the finish of the steps completed on the day the concrete is placed. Metal stairway treads, if required by the plans, shall be installed immediately after the steps have been placed.

Side forms for beams, girders, columns, railings, or other members wherein the forms do not resist dead load bending shall be removed not more than 24 hours after placing concrete, where finishing is required, unless otherwise directed by the Engineer, provided that satisfactory arrangements are made to cure and protect the concrete thus exposed.

- Side forms for arch rings, columns, and piers shall be removed before the members of the structure which they support are placed so that the quality of the concrete may be inspected. Such forms shall be so constructed that they may be removed without disturbing other forms which resist direct load or bending stress.

Forms and shoring for box and arch sections of sewers and storm drains may be removed as follows:

- (A) Forms for open channel walls — 16 hours.
- (B) Outside forms of box sections and inside wall forms of box sections which do not support the slab forms — 16 hours.
- (C) Arch sections in open cut — 12 hours.
- (D) Slab forms for box sections:
 - (1) Type II Cement — 48 hours or 6 hours per foot of span between supports, whichever is greater.
 - (2) Type III Cement — 24 hours or 3 hours per foot of span between supports, whichever is greater.
 - (3) Type V Cement — 56 hours or 7 hours per foot of span between supports, whichever is greater.

The periods of time at which the Contractor may remove forms, as set forth above, are permissive only and subject to the Contractor's assuming all risks that may be involved in such removals. At his option, except for surfaces to be finished, the Contractor may leave the forms in place for such longer periods as are, in his opinion, required.

505.4 FALSEWORK:

Falsework construction and erection shall not commence until the Contractor has received written approval of the sealed final falsework shop drawings.

All falsework shall be designed and constructed to provide the necessary rigidity and to support the loads. Falsework for the support of a superstructure shall be designed to support the loads that would be imposed if the entire superstructure concrete were placed at one time.

All falsework, staging, walkways, forms, ladders, cofferdams, and similar accessories shall equal or exceed the minimum applicable safety requirements of Section 107. Compliance with such requirements shall not relieve the Contractor from full responsibility for the adequacy and safety of said items.

Falsework shall be founded upon a solid footing safe against undermining and protected from softening. When the falsework is supported on timber piles, the piles shall be driven to a bearing value as determined by the ~~formulas specified in Section 501, equal to the total calculated pile loading. The maximum calculated pile loading shall not exceed 20 tons.~~ the Engineer.

Falsework and forms shall be so constructed as to produce in the finished structure the lines and grades indicated on the plans. Suitable jacks or wedges shall be used in connection with the falsework to set the forms to grade or camber shown on the plans, or to take up any settlement in the form work either before or during the placement of concrete. Single wedges for this purpose will not be permitted; it being required that all such wedges be in pairs to insure uniform bearing. Dead load deflection in stringers and joints will be compensated for by varying depths of the joists or by using varying depth nailing strips.

Arch centering shall be removed uniformly and gradually, beginning at the crown and working toward the springing, to permit the arch to take its load slowly and evenly. Centering for adjacent arch spans shall be struck simultaneously.

Falsework under any continuous unit or rigid frame shall be struck simultaneously; the supporting supports being released gradually and uniformly, starting at the center and working both ways towards the supports.

- **505.4.1 Falsework Design:** Falsework design shall be in accordance with the requirements of Section 105.2.

Falsework shall be designed by the Contractor to carry all loads and pressures which may be applied to it. The construction loads to be applied are as follows:

SECTION 506

PRECAST PRESTRESSED CONCRETE MEMBERS

506.1 DESCRIPTION:

This work shall consist of furnishing and placing precast prestressed concrete members in accordance with the details shown on the plans, and as provided in these specifications and special provisions.

This work shall include the manufacture, transportation and storage of girders, slabs, ~~piling~~, and other structural members of precast prestressed concrete and shall also include the placing of all precast prestressed concrete members, ~~except piling which shall be placed as provided for concrete piling.~~

The members shall be furnished complete including all concrete, prestressing steel, bar reinforcing steel, and incidental materials in connection therewith.

Prestressing may be performed by either pretensioning or posttensioning methods. The method of prestressing to be used shall be optional with the Contractor, subject to the requirements provided in these specifications.

Prior to casting any members to be prestressed, the Contractor shall submit to the Engineer for review complete details of the method, materials and equipment he proposes to use in the prestressing operations, including any additions or rearrangement of reinforcing steel from that shown on the plans. Such details shall outline the method and sequence of stressing and shall include complete specifications and details of the prestressing steel and anchoring devices, anchoring stresses, type of enclosures, and all other data of the prestressing steel in the members, pressure grouting materials and equipment. For any rearrangement of prestressing tendons the stress calculations shall be submitted for approval by the Engineer.

506.2 CONCRETE:

Concrete construction shall conform to the provisions in Section 505.

The Contractor shall be responsible for furnishing concrete for prestressed members which contains not less than 611 nor more than 752 lbs., of cement per cubic yard of concrete, which is workable and which conforms to the strength requirements specified. Batch proportions shall be determined by the Contractor.

The compressive strength of the concrete will be determined from concrete test cylinders cured under conditions similar to those affecting the member.

The use of admixtures for the purpose of producing high strength at an early date shall be subject to the approval of the Engineer. In no case shall calcium chloride or any additive containing calcium chloride be used in concrete for prestressed construction.

Concrete shall not be deposited in the forms until the Engineer has inspected the placing of the reinforcement, enclosures, anchorages, and prestressing steel.

The concrete shall be vibrated internally or externally, or both, as required to consolidate the concrete. The vibrating shall be done with care and in such a manner that displacement of reinforcement, enclosures, and prestressing steel will be avoided.

Holes for anchor bars, and for diaphragm dowels which pass through the member, openings for connection rods, recesses for grout and holes for railing bolts shall be provided in the members in accordance with the details shown on the plans. Where diaphragm dowels do not pass through the member, the dowels may be anchored in the member by embedment in the concrete or by means of an approved threaded insert.

Forms for interior cells or voids in the members shall be constructed of a material that will resist breakage or deformation during the placing of concrete and will not materially increase the weight of the member.

Forms may be removed when permitted by the Engineer provided that the concrete is not damaged in so doing and that adequate curing is provided. The members shall be properly supported to prevent dead load bending at all times prior to initial tensioning. After prestressing, the members shall be handled or supported at or near the final bearing points for storage.

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(C) If the prestressing tendon is a bar, one 6 foot length complete with one end anchorage shall be furnished and in addition if couplers are to be used with the bars two 3 foot lengths of bar equipped with one coupler and fabricated to fit the coupler shall be furnished.

Prestressing systems previously tested and approved need not be furnished as complete tendon samples, provided there is no change whatsoever in the material, design or details previously approved. Shop drawings shall contain an identification of the project on which approval was obtained, otherwise sampling will be necessary.

For prefabricated tendons, the Contractor shall give the Engineer at least 10 days notice before commencing the installation of end fittings or the heading of wires. The Engineer will inspect all end fitting installations and wire headings while such fabrication is in progress at the plant and will arrange for all required testing of the material to be shipped to the site.

No prefabrication tendon shall be shipped to the site without first having been released by the Engineer, and each tendon shall be tagged before shipment for identification purposes at the site. All unidentified tendons received at the site will be rejected.

Job site or site as referred to herein shall be considered to mean the location where the members are to be manufactured whether at the project site or a removed casting yard.

The release of any material by the engineer shall not preclude subsequent rejection if the material is damaged in transit or later damaged or found to be defective.

506.9 HANDLING:

Extreme care shall be exercised in handling, storing, moving and erecting precast prestressed concrete members to avoid twisting, racking or other distortion that would result in cracking or damage to the members. Precast prestressed members shall be handled, transported and erected in an upright position and the points of support and directions of the reactions with respect to the members shall be approximately the same during transportation and storage as when the member is in its final position.

Precast prestressed concrete members shall be placed in the structure in the conformity with the plans and special provisions for the structure to be constructed.

~~Precast prestressed concrete piling shall be placed in accordance with the provisions for concrete piling.~~

506.10 PAYMENT:

Precast prestressed concrete members, ~~except piling~~, will be paid for at the contract price or prices for furnishing and erecting precast prestressed concrete members of the various types and lengths set forth in the proposal.

The contract price paid for furnishing the member shall include full compensation for furnishing all labor, materials, tools, equipment, and incidentals, and for doing all work involved in constructing and furnishing the member at the site of the work complete in place as shown on the plans, and as specified.

Partial payment will be allowed for members which are in the stockpile at the manufacturer's plant.

End of Section
