

SECTION 322

MARK-UP VERSION

ASPHALT CONCRETE OVERLAY

~~322.1 DESCRIPTION:~~

321.8.6 Asphalt Concrete Overlay:

Asphalt concrete overlay consists of the placing and compaction of plant mix asphalt concrete over existing asphalt concrete paving. The thickness of the overlay shall be as shown on the plans or as specified in the special provisions. Preliminary preparation of existing surfaces will be required except when accomplished by the Contracting Agency, and it is so stipulated in the special provisions. With the exception of those which have been preheated and remixed only, existing surfaces shall receive a tack coat.

~~322.2 MATERIALS:~~

~~The tack coat, asphalt concrete mix and transportation of the mix shall be as specified in Sections 710 and 321, except for the maximum size of aggregate and percentage of binder which shall be as specified in the following paragraph.~~

Delete, already stated in 321.2 and 321.5, 6 & 7.

Delete, this is redundant since the next paragraph describes in more detail.

~~322.3 ASPHALT CONCRETE:~~

Asphalt concrete mix

asphalt concrete mix designation

~~The aggregate gradation and percentage of asphalt binder shall be in accordance with Section 710 using a 1/2 inch Marshall-Low Traffic mix for overlay more than one and one-half inch in thickness and a 3/8 inch Marshall Low Traffic mix for overlay one and one-half inch or less in thickness, unless otherwise shown or specified in the special provisions.~~

Parallel wording with Section 710.

~~322.4 PREPARATION OF SURFACES:~~

Except when they have been preheated and remixed, surfaces shall be prepared as follows:

ACG requested change.

- a. Before placing asphalt concrete overlay, severely raveled areas or cracked areas that are depressed more than 3/4 inch from the adjoining pavement shall be cut out and patched at least 48 hours prior to the resurfacing operation. Over-asphalted areas or rough high spots shall be ~~removed by burning or blading~~ ^{either milled or cut out and patched.}. Large shrinkage cracks shall be filled with asphalt sealing compound acceptable to the Engineer. The entire surface shall be cleaned with a power broom. Raveled areas that do not require removing shall be cleaned by hand brooming. The above are incidental, and the cost thereof shall be included in the bid items.

MCFOT requested change:

- c. After surfaces have been prepared to the satisfaction of the Engineer, they shall receive a tack coat as specified in Section 321.4. Traffic will not be permitted over surfaces which have received a tack coat. When the overlay is to extend onto the concrete gutter, the gutter shall be thoroughly cleaned of loose dust and cement particles and shall be tack coated.

b. Before placing asphalt concrete overlay, milling shall be done as shown on the plans or specified in the special provisions and shall be in accordance with Section 317.

~~322.5 CONSTRUCTION METHODS:~~

~~Placing and rolling on the asphalt concrete and the smoothness of the surface shall be as specified in Section 321.~~

Delete, already stated in 321.8.1 thru 321.8.5.

~~322.6 MANHOLES:~~

Manholes shall be built up and the frames set flush with the finished surface of the new paving, and tops of valve boxes, clean-outs and other existing structures shall be adjusted to finish grade. In the event the base course and original paving have been removed or disturbed in order to build up the manhole, they shall be replaced with approved materials which shall be thoroughly compacted. The asphalt concrete around the manhole frame shall be completed and made flush with the adjacent overlay.

~~322.7 PAYMENT:~~

~~Payment for tack coat and asphalt concrete will be as specified in Section 321 except as noted above.~~

Delete, already stated in 321.13.

SECTION 321

INSERT VERSION

the area of the joint shall not deviate more than ¼ inch from a 12-foot straightedge, when tested with the straightedge placed across the joint, parallel to the centerline.

Longitudinal Joints of each course shall be staggered a minimum of 6 inches with relation to the longitudinal joint of the immediate underlying course cold transverse construction joint, the cold existing asphalt concrete shall be trimmed to a vertical face for its full depth and exposing a fresh face. The fresh face shall be tacked prior to placement of the adjacent course. After placement and finishing the new asphalt concrete, both sides of the joint shall be dense and the joint shall be smooth and tight. The surface in the area of the joint shall not deviate more than ¼ inch from a 12-foot straightedge, when tested with the straightedge placed across the joint, parallel to the centerline. The joint will be tack coated if required by the Engineer.

321.8.3 Leveling Course: A leveling course shall be used when specified, or as directed in writing by the Engineer, to bring existing pavement to a uniform grade prior to placing an overlay or other course. If a leveling course is being applied on an Asphalt surface, a tack coat shall be applied. The compaction requirements contained in Section 321.10 do not apply to leveling courses.

321.8.4 Compaction Base and Surface: It is the contractor's responsibility to perform any desired Quality Control monitoring and/or testing during compaction operations to achieve the required compaction. Asphalt concrete immediately behind the laydown machine shall be a minimum of 250 degrees F as measured from a probe type thermocouple thermometer that has been calibrated to an AASHTO standard. The probe type thermocouple thermometer shall have a current calibration sticker attached. When measuring the temperature of the mat, the probe shall be inserted at mid-depth and as horizontal as possible to the mat.

Asphalt compaction equipment shall be of sufficient size and weight to accomplish the required compaction. All compaction equipment shall be operated and maintained in accordance with the manufacturer's recommendations and the project requirements. During the rolling operation, the speed of the roller shall not exceed 3 miles per hour, unless otherwise approved by the Engineer.

Pneumatic tired compactors shall be equipped with skirt-type devices mounted around the tires so that the temperature of the tires will be maintained during the compaction process.

The Engineer will determine the acceptability of the pavement compaction in accordance with Section 321.10.

321.8.5 Smoothness: The completed surfacing shall be thoroughly compacted, smooth and true to grade and cross-section and free from ruts, humps, depressions or irregularities. An acceptable surface shall not vary more than one-fourth (¼) inch from the lower edge of a 12-foot straightedge when the straightedge is placed parallel to the centerline of the roadway.

321.9 QUALITY CONTROL:

It is the contractor's responsibility to perform Quality Control monitoring and/or testing during asphalt concrete production to achieve the required compaction and to perform Quality Control monitoring and/or testing during asphalt concrete production to achieve the required mix properties. The Engineer may obtain samples of any portion of any material at any point of the operations for his own use. Also, the Engineer may order the use of any drying, proportioning and mixing equipment or the handling of any material discontinued which, in his/her opinion, fails to produce a satisfactory mixture.

The asphalt concrete produced shall conform to the properties of the mix design. When the asphalt concrete does not conform to the approved mix design properties, it shall be reported to the Engineer, and corrective quality control measures shall be implemented, or production shall cease immediately at no additional cost to the contracting Agency or Engineer.

321.10 ACCEPTANCE:

321.10.1 Acceptance Criteria: Unless otherwise specified, asphalt concrete will be divided into lots for the purpose of acceptance. A lot shall be considered to be one day's production. When the quantity of asphalt concrete placed in a day exceeds 500 tons but is less than 2000 tons, the lot shall be divided into 500 ton sublots or fraction thereof. Where the quantity of asphalt concrete placed in a day exceeds 2000 tons, the day's production will be divided into four (4) approximately equal sublots. A minimum of one sample will be obtained from each lot. Tests used to determine acceptance will be performed by the Engineer or a laboratory employed by the Engineer. In either case the laboratory shall be accredited by the AASHTO Accreditation Program (AAP), for the tests being performed. The acceptance laboratory will take representative samples of the asphalt concrete from each

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Asphalt concrete mix aggregate gradation and percentage of asphalt binder shall be in accordance with Section 710 using a 1/2-inch Marshall-Low Traffic asphalt concrete mix designation for overlay more than one and one-half inch in thickness and a 3/8-inch Marshall-Low Traffic asphalt concrete mix designation for overlay one and one-half inch or less in thickness, unless otherwise shown or specified in the special provisions.

Except when they have been preheated and remixed, pavement surfaces shall be prepared as follows:

- a. Before placing asphalt concrete overlay, severely raveled areas or cracked areas that are depressed more than 3/4 inch from the adjoining pavement shall be cut out and patched at least 48 hours prior to the resurfacing operation. Over-asphalted areas or rough high spots shall be either milled or cut out and patched. Large shrinkage cracks shall be filled with asphalt sealing compound acceptable to the Engineer. The entire surface shall be cleaned with a power broom. Raveled areas that do not require removing shall be cleaned by hand brooming. The above are incidental, and the cost thereof shall be included in the bid items.
- b. Before placing asphalt concrete overlay, milling shall be done as shown on the plans or specified in the special provisions and shall be in accordance with Section 317.
- c. After surfaces have been prepared to the satisfaction of the Engineer, they shall receive a tack coat per Section 321.4. Traffic will not be permitted over surfaces which have received a tack coat. When the overlay is to extend onto the concrete gutter, the gutter shall be thoroughly cleaned of loose dust and cement particles and shall be tack coated.

Asphalt concrete overlay shall be placed as specified in Section 321.8.1 and compacted as specified in Section 321.8.4. The surface smoothness shall meet the tolerances specified in Section 321.8.5.

Manholes shall be built up and the frames set flush with the finished surface of the new paving, and tops of valve boxes, clean-outs and other existing structures shall be adjusted to finish grade. In the event the base course and original paving have been removed or disturbed in order to build up the manhole, they shall be replaced with approved materials which shall be thoroughly compacted. The asphalt concrete around the manhole frame shall be completed and made flush with the adjacent overlay.

